



## Main Uses:

- ◆ **Outerwear:**
  - embroidery designs, scripts, emblems, labels
  - knitted material, socks, caps, sportswear
  - woven goods, decorative seams, edge seaming
- ◆ **Application:**
  - safety and workwear
  - stylish effects

## Processing Recommendations:

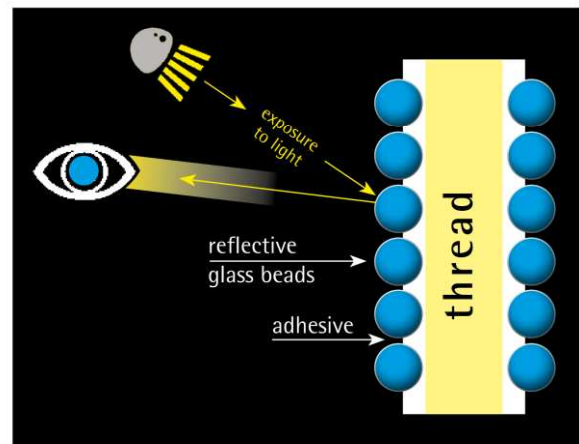
- ◆ **Embroidering:**
  - Needle: universal needle ORGAN No. 80/12 SES
  - Upper thread tension: reduce
  - Embroidery speed: reduce
  - Loose embroidery density of the embroidery motifs (digitized for size 30)
  - No short stitches or dense underlay stitches in the motif
- ◆ **Sewing:**
  - Needle size: Nm 100
  - Bobbin thread: core spun thread No. 120
  - Upper thread tension: reduce significantly
  - Sewing speed: reduce

### Care Instructions:



## Technical Information:

- ◆ **Upper Thread**
- ◆ **Composition:**
  - 70% glass beads
  - 17% polyamide
  - 13% polyurethane
- ◆ **Strength 30**
  - 200 micron
  - Due to the high proportion of glass beads, the thickness cannot be specified in Nm and dtex.
- ◆ **Colour:**
  - silver
- ◆ **Certifications:**
  - High Visibility Clothing (DIN EN 471)
  - according to ISO 20471 2013
  - only possible on the basis of finished good
- ◆ **Minimum order:**
  - 1 Miniking Cone á 500 m



Professional materials for high-quality embroidery results – tried and tested in the clothing, promotion and home textile industries. For more information visit our website [www.gunold.de](http://www.gunold.de)!

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